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SHIP
7-10



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6205G13831-3G-9

Job Sheet 177011



Part No: RBW6205G13831-3G-9

Job Qty: 1 ea

Part Name: Location Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/4/18

Job Tracking No:

Due Date: 7/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6205G13831-3G REV 2 IPP REV A 18.02.16 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/9/18	7/9/18	0.00	0.00	Start Up Small Fab-3		MCC
110	Small Fab	1 pcs	7/9/18	7/9/18	0.00	0.41	Small Fab-4		MCC
120	QC	1 pcs	7/9/18	7/9/18	0.00	0.00	QC5		SB
130	Packaging	1 pcs	7/9/18	7/9/18	0.00	0.00	Packaging3-1		MCC
140	QC21-SA	1 Ea	7/9/18	7/9/18	0.00	0.00	QC21		DAS

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 6. ***NOTE*** Use PDF
 Descriptions: 120 - QC5- Inspect part completeness to step on W/O
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

21 JUL 09 2018
9-80

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.4130 sf (.413 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	18	0

Part Specifications

Specifications could not be found.

Plex 7/4/18 11:06 AM dart.logan.david



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www.dartaerospace.com

Container No: S090088

Part: RGW0203013001 - 00001

Job No: 177011

Serial No/Batch: S090088

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 07/09/10

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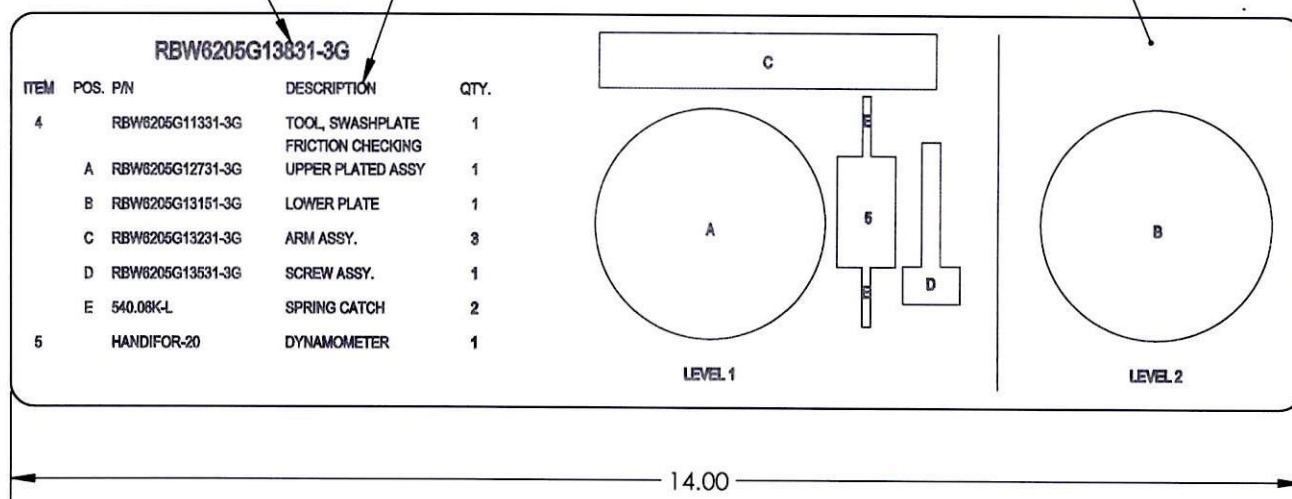
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0151	-9 REMOVED TEXT "CONTENT LIST", CH'D DESCRIPTION WAS PLACARD IS LOCATION PLACARD.	7/8/2015	RJC	JAG

3/16 ARIAL TEXT

1/8 ARIAL ALL
OTHER TEXT

BLACK BACKGROUND WITH
WHITE LETTERS & LINES

4X R.25



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 177011

20180704

(-9)

LOCATION PLACARD

NOTE:
USE ADHESIVE TO GLUE -9 ONTO -7 RECESSED
CUTOUT.

DART AEROSPACE	
TITLE AW139 SWASHPLATE KIT	
DWG NO. RBW6205G13831-3G-9	REV 2
MAT'L PLASTIC	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 1/31/2011
SHEET 6 OF 6	